Maharashtra Pollution Control Board



महाराष्ट्र प्रदूषण नियंत्रण मंडळ

**FORM V** (See Rule 14) Environmental Audit Report for the financial Year ending the 31st March 2024

**Unique Application Number** MPCB-ENVIRONMENT\_STATEMENT-0000065485

## **PART A**

#### **Company Information**

**Company Name** Olam Global Agri Commodities India Private Limited

Address Gut No 76 chenatti Village Rajgoli Khurd

**Application UAN number** Format1.0/CAC/UAN No.MPCB CONSENT-0000140108/CR/2302000106

| Kilulu   |   |   |
|--|---|---|
| Plot no  | Taluka  | Village   |
| Gut No 76  | Chandgad  | Rajgoli Khurd                                   |
| Capital Investment (In lakhs)                                  | Scale   | City  |
| 37289  | Large   | Kolhapur  |
| Pincode  | Person Name   | Designation                                     |
| 416508   | Bharat Kundal   | Vice President                                  |
| Telephone Number   | Fax Number  | Email   |
| 02320202303  | 02320202827   | bharat.kundal@olamnet.com                       |
| Region   | Industry Category   | Industry Type                                   |
| SRO-Kolhapur   | Red   | R12 Sugar ( excluding Khandsari)                |
| Last Environmental statement<br>submitted online               | Consent Number  | Consent Issue Date                              |
| no   | Format1.0/CAC/UAN No.MPCB<br>CONSENT-0000140108/CR/2302000106 | 2023-02-02                                      |
| Consent Valid Upto   | Establishment Year  | Date of last environment statement<br>submitted |
| 2024-07-31   | 2010  | May 4 2023 12:00:00:000AM                       |
| Industry Category Primary (STC<br>Code) & Secondary (STC Code) |   |   |

| Product Information            |                         |                 |      |
|--------------------------------|-------------------------|-----------------|------|
| Product Name                   | <b>Consent Quantity</b> | Actual Quantity | UOM  |
| Sugar                          | 233196                  | 79860           | MT/A |
| Bagasse                        | 552960                  | 166809.083      | MT/A |
| Press Mud                      | 60084                   | 13186.4         | MT/A |
| Molasses                       | 82284                   | 27567.30        | MT/A |
| Electric Power (Co-Generation) | 25                      | 24.5            | Mwh  |

Submitted Date 23-05-2024

| By-product Information |                         |                 |     |
|------------------------|-------------------------|-----------------|-----|
| By Product Name        | <b>Consent Quantity</b> | Actual Quantity | UOM |
| NA                     | 0                       | 0               | CMD |

# Part-B (Water & Raw Material Consumption)

| 1) Water Consumption in m3/day |                            |                           |
|--------------------------------|----------------------------|---------------------------|
| Water Consumption for          | Consent Quantity in m3/day | Actual Quantity in m3/day |
| Process                        | 852                        | 215.62                    |
| Cooling                        | 1672                       | 423.15                    |
| Domestic                       | 202                        | 51.13                     |
| All others                     | 0                          | 0.00                      |
| Total                          | 2726                       | 689.90                    |
|                                |                            |                           |

| 2) Effluent Generation in CMD / MLD |                         |                 |     |
|-------------------------------------|-------------------------|-----------------|-----|
| Particulars                         | <b>Consent Quantity</b> | Actual Quantity | UOM |
| Domestic                            | 119                     | 30.12           | CMD |
| Process                             | 479                     | 121.22          | CMD |
| Cooling                             | 392                     | 99.20           | CMD |

| 2) Product Wise Process Water Consumption (cubic meter of process water per unit of product) |                                       |                                      |     |
|--|---------------------------------------|--------------------------------------|-----|
| Name of Products (Production)  | During the Previous<br>financial Year | During the current<br>Financial year | UOM |
| Sugar,Bagasse,Press Mud,Molasses,Electric Power (Co-Generation)                              | 0.21                                  | 0.27                                 | CMD |

| 3) Raw Material Consumption (Consumption of raw material per unit of product) |                                       |                                      |         |
|---|---------------------------------------|--------------------------------------|---------|
| Name of Raw Materials   | During the Previous<br>financial Year | During the current<br>Financial year | UOM     |
| Cane Crushed, Phosphoric Acid , Lime  | 1.46                                  | 2.5                                  | Ton/Ton |

| 4) Fuel Consumption |                  |                 |       |
|---------------------|------------------|-----------------|-------|
| Fuel Name           | Consent quantity | Actual Quantity | UOM   |
| Bagasse             | 423360           | 166809          | MT/A  |
| Coal                | 180000           | 204.62          | MT/A  |
| HSD                 | 72000            | 2644            | Ltr/A |

# Part-C

| Pollution discharge | d to environment/u                                  | nit of output (Parameter as specifi  | ied in the consent iss   | ued)     |                |
|---------------------|---|--|--|----------|----------------|
| [A] Water           |   |  |  |          |                |
| Pollutants Detail   | Quantity of<br>Pollutants<br>discharged<br>(kL/day) | Concentration of Pollutants<br>discharged(Mg/Lit) Except<br>PH,Temp,Colour | Percentage of<br>variation from<br>prescribed<br>standards with<br>reasons |          |                |
|                     | Quantity  | Concentration  | %variation   | Standard | Reason         |
| PH                  | 0   | 6.98   | 0  | 5.5-9.0  | 100 compliance |
| Suspended Solids    | 7.13  | 58.9   | 0  | <100     | 100 compliance |

| BOD                    | 4.40  | 36.3  | 0 | <100  | 100 compliance |
|------------------------|-------|-------|---|-------|----------------|
| COD                    | 15.57 | 128.5 | 0 | <250  | 100 compliance |
| Oil & Grease           | 0.10  | 0.9   | 0 | <10   | 100 compliance |
| Total Dissolved Solids | 27.2  | 225   | 0 | <2100 | 100 compliance |
| Chlorides              | 9.7   | 80.6  | 0 | <600  | 100 compliance |
| Sulphates              | 11.77 | 97.1  | 0 | <1000 | 100 compliance |
|                        |       |       |   |       |                |

#### [B] Air (Stack)

| Pollutants Detail | Quantity of<br>Pollutants<br>discharged<br>(kL/day) | Concentration of Pollutants<br>discharged(Mg/NM3) | Percentage of<br>variation from<br>prescribed standards<br>with reasons |          |                |
|-------------------|---|---|---|----------|----------------|
|                   | Quantity  | Concentration                                     | %variation  | Standard | Reason         |
| SPM/TPM           | 0   | 104.6   | 0   | <150     | 100 compliance |
| SO2               | 59.7  | 0   | 0   | <7104    | 100 compliance |

### Part-D

| 1) From ProcessHazardous Waste Type00   | -                                      | s Financial year                                  | <b>Total Du</b><br>0      | ring Current Financial year                | <b>UOM</b><br>MT/A |
|---|--|---|---------------------------|--|--------------------|
| 2) From Pollution Control   | Facilities                             |   |                           |  |                    |
| Hazardous Waste Type  |  | Total During Previous Finger                      | nancial                   | Total During Current Financial<br>year     | UOM                |
| 5.1 Used or spent oil   |  | 0.350   |                           | 0.120                                      | MT/A               |
| 35.3 Chemical sludge from w   | vaste water treatment                  | 3.76  |                           | 3.865                                      | MT/A               |
| Part-E  |  |   |                           |  |                    |
|   |  |   |                           |  |                    |
| SOLID WASTES  |  |   |                           |  |                    |
| 1) From Process   | pe Total During Pre                    | vious Financial vear                              | Total I                   | During Current Financial year              | UOM                |
| 1) From Process<br>Non Hazardous Waste Ty   | <b>pe Total During Pre</b><br>3103.335 | vious Financial year                              | <b>Total I</b><br>2630.20 | <b>During Current Financial year</b><br>07 |                    |
| 1) From Process<br>Non Hazardous Waste Tyj<br>Boiler /Fly Ash   | 3103.335                               | vious Financial year                              |                           |  | <b>UOM</b><br>MT/A |
| <ol> <li>From Process</li> <li>Non Hazardous Waste Type</li> <li>Boiler /Fly Ash</li> <li>From Pollution Control</li> </ol>   | 3103.335                               | vious Financial year<br>ing Previous Financial ye | 2630.2                    |  | MT/A               |
| SOLID WASTES<br>1) From Process<br>Non Hazardous Waste Ty<br>Boiler /Fly Ash<br>2) From Pollution Control<br>Non Hazardous Waste Ty<br>No Any                                 | 3103.335                               |   | 2630.2                    | 07   | MT/A               |
| <ol> <li>From Process         Non Hazardous Waste Type         Boiler /Fly Ash     </li> <li>Prom Pollution Control         Non Hazardous Waste Type     </li> </ol>          | 3103.335 Facilities pe Total Dur 0     | ing Previous Financial ye                         | 2630.20<br>Par Tot        | 07   | MT/A               |
| <ol> <li>From Process</li> <li>Non Hazardous Waste Type</li> <li>Boiler /Fly Ash</li> <li>From Pollution Control</li> <li>Non Hazardous Waste Type</li> <li>No Any</li> </ol> | 3103.335 Facilities pe Total Dur 0     | ing Previous Financial ye                         | 2630.20<br>ear Tot<br>0   | 07   | MT/A               |

Please specify the characteristics(in terms of concentration and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

<u>1) Hazardous Waste</u> Type of Hazardous Waste Generated

**Qty of Hazardous Waste** 

| 5.1 Used or spent oil  | 0.120                                 |                    | MT/A Inert and Neutral                                   |
|--|---------------------------------------|--------------------|--|
| 35.3 Chemical sludge from waste water treatment                    | 3.865                                 |                    | MT/A Inert and Neutral                                   |
| 2) Solid Waste<br>Type of Solid Waste Generated<br>Boiler/ Fly Ash | <b>Qty of Solid Waste</b><br>2630.207 | <b>UOM</b><br>MT/A | <b>Concentration of Solid Waste</b><br>Inert and Neutral |
| Part-G   |                                       |                    |  |

Impact of the pollution Control measures taken on conservation of natural resources and consequently on the cost of production.

| Description   | Reduction in<br>Water<br>Consumption<br>(M3/day) | Reduction in<br>Fuel & Solvent<br>Consumption<br>(KL/day) | Reduction in<br>Raw<br>Material<br>(Kg) | Reduction in<br>Power<br>Consumption<br>(KWH) | Capital<br>Investment(in<br>Lacs) | Reduction in<br>Maintenance(in<br>Lacs) |
|---|--|---|---|---|-----------------------------------|---|
| Sugar , Bagasse,<br>Press mud,<br>Molasses, Electric<br>power generation<br>( Co-gen) | 2036   | 193.0   | 18790                                   | 689   | 29                                | 1.36                                    |

### Part-H

| Additional measures/investment proposal for env<br>[A] Investment made during the period of Enviro<br>Statement |  | prevention of pollution.                     |  |
|---|--|--|--|
| Detail of measures for Environmental Protection   | <b>Environmental Protection Measures</b>                               | <b>Capital Investment</b><br>(Lacks)<br>1.76 |  |
| Pollution Control system ans Social Work  | Plantation and repairing in pollution contro<br>system like boiler etc |  |  |
| [B] Investment Proposed for next Year<br>Detail of measures for Environmental Protection                        | Environmental Protection Measures                                      | Capital Investment                           |  |
|   |  | (Lacks)                                      |  |
| Green Belt Development  | Additional Plantation in and around industrial area                    | 1.10   |  |

## Part-I

Any other particulars for improving the quality of the environment.

#### Particulars

NA

## Name & Designation Mr. Bharat Kundal

UAN No: MPCB-ENVIRONMENT\_STATEMENT-0000065485

Submitted On:

23-05-2024